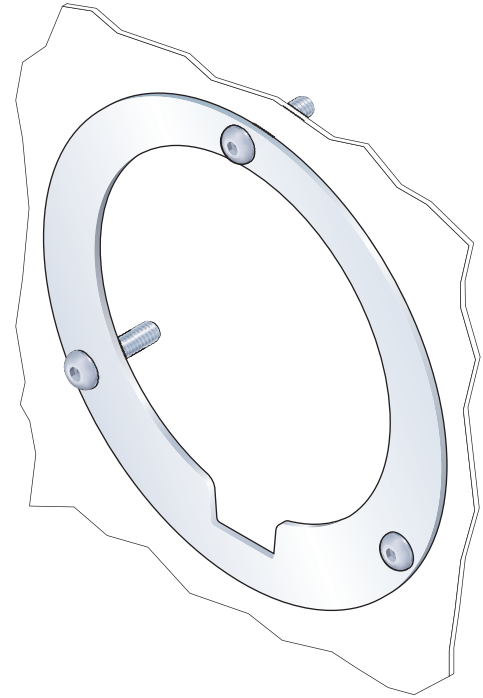
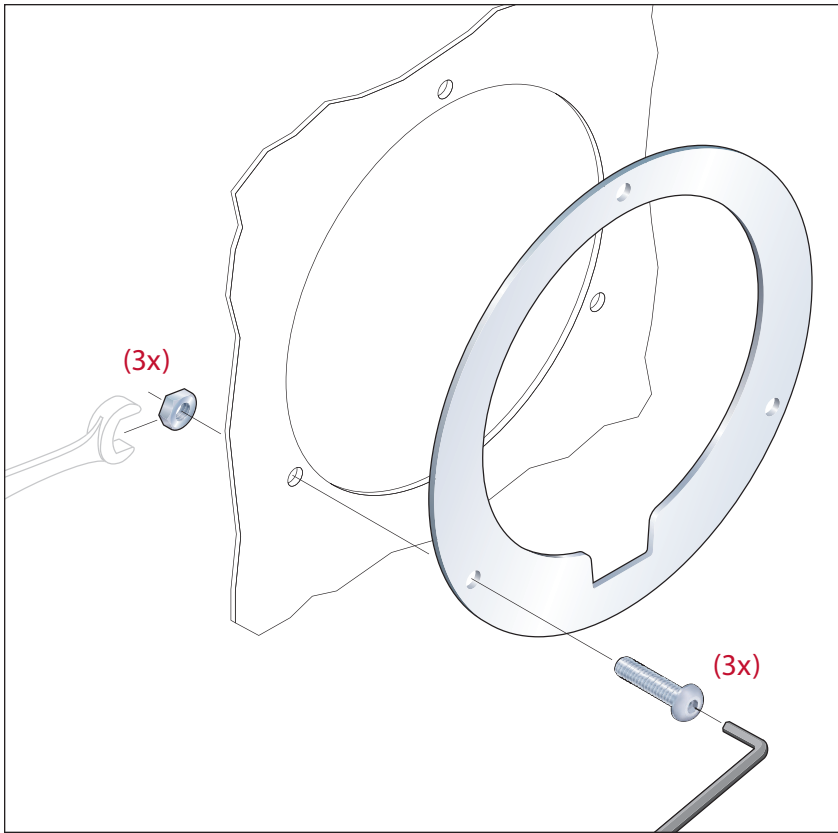
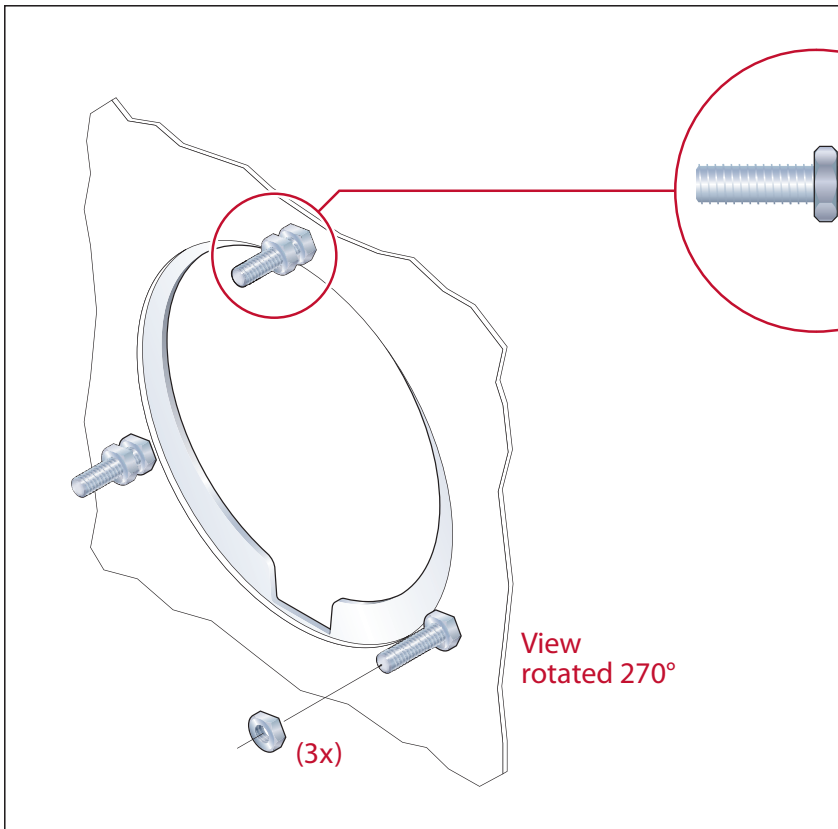


XP2i Flange Mounting Kit Assembly Instructions

The following instructions are provided for proper assembly and installation of the XP2i Flange Mounting kit. A cutout template and illustrated parts list are included on the last two pages.



- 1 Install the Front Flange using three (3) 10-32 x 7/8" Socket Pan Head Screws and three (3) 10-32 Nuts.
 - 2 Tighten using a 3/8" wrench and the provided Hex Key.
- * **Note:** If necessary, the 10-32 Nuts can be installed from the front, working through the cut-out hole.

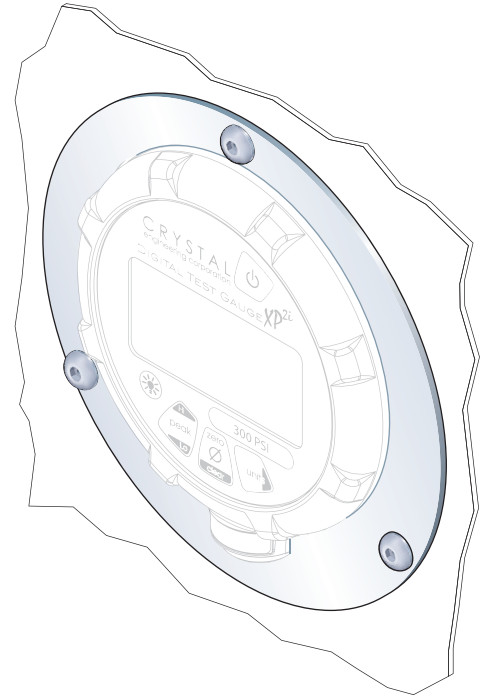
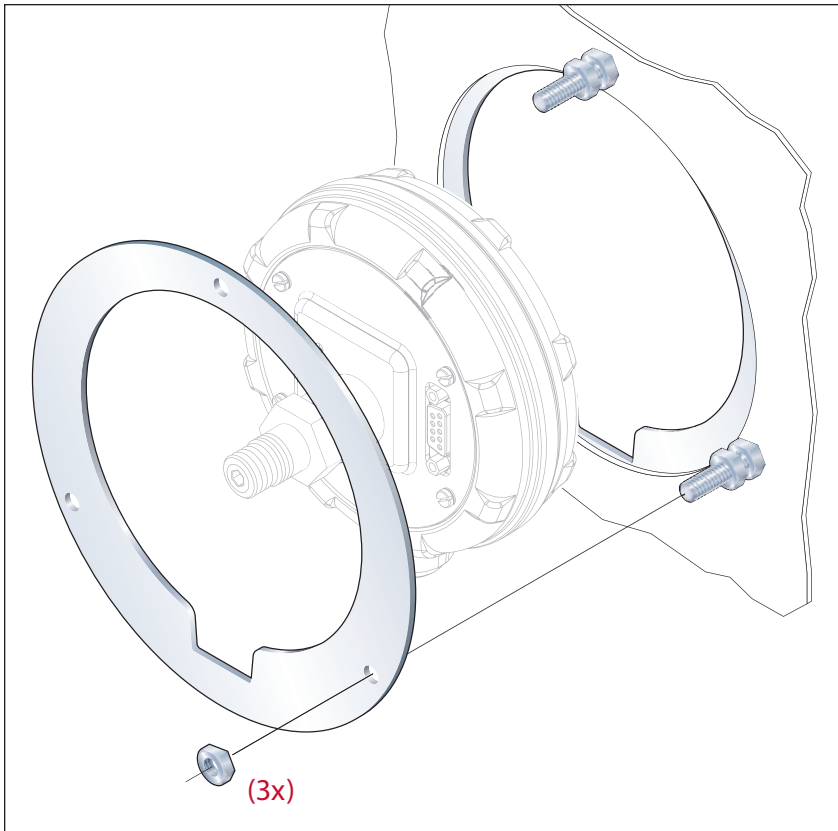


Detail, showing the two (2) 10-32 Nuts mounted on the 10-32 x 7/8" Socket Pan Head Screw.

- 3 Install one (1) additional 10-32 Nut onto each screw. Hand-tighten only.

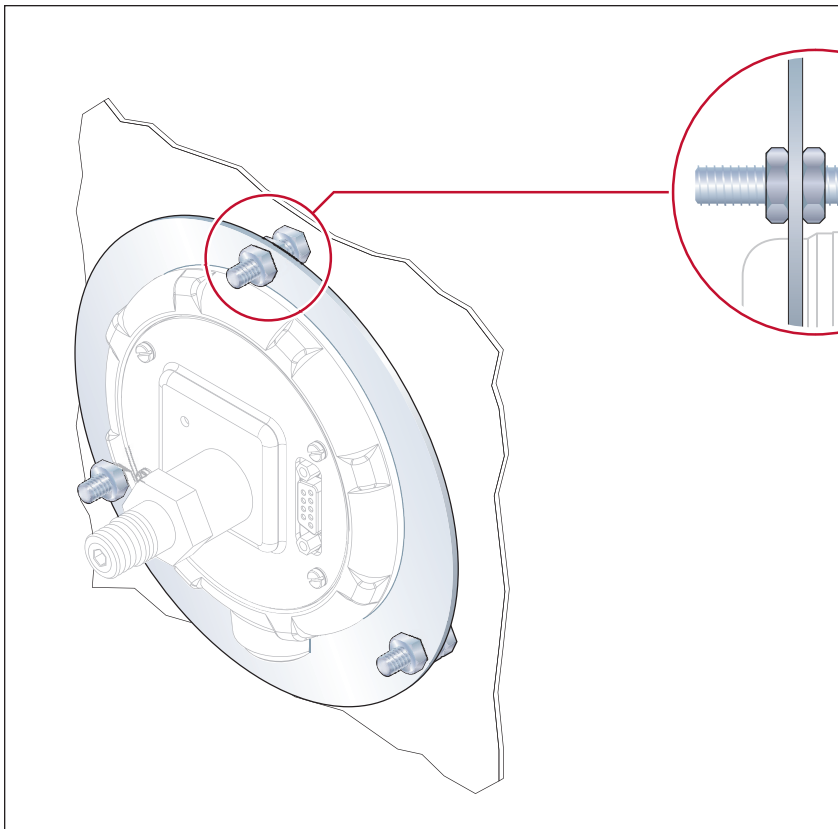
XP2i Flange Mounting Kit Assembly Instructions

CONTINUED



- 4 From the back side, install the Rear Port XP2i.
- 5 Install the Rear Flange over the XP2i using three (3) 10-32 Nuts. Tighten using a 3/8" wrench until the Rear Flange securely clamps the XP2i.

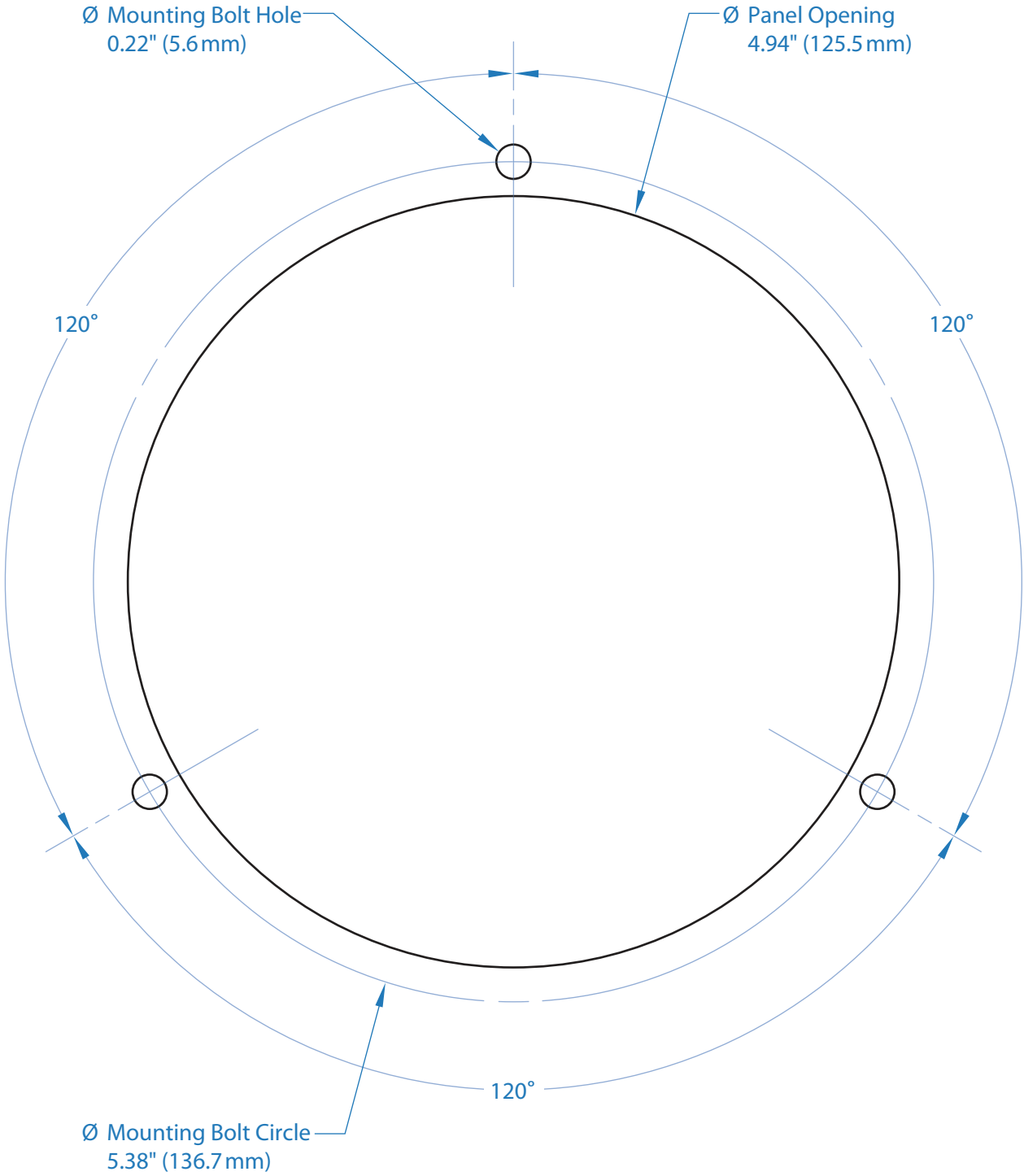
* **Note:** Do not overtighten.



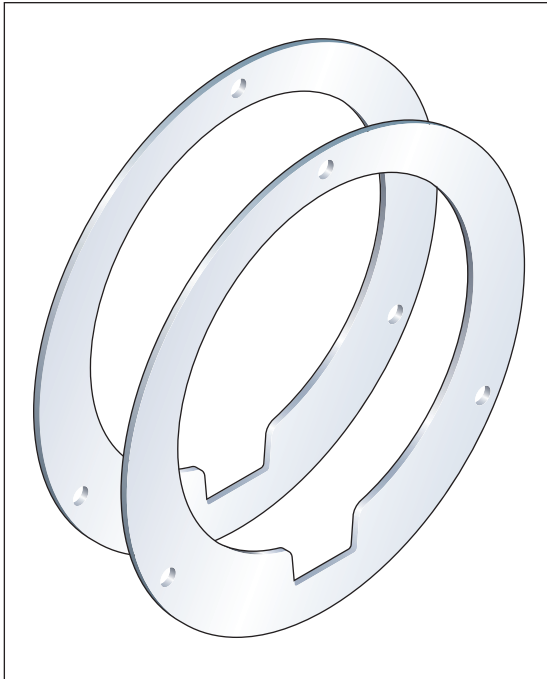
- 6 Back out each of the three (3) hand-tight nuts installed in step 3, until they fit snugly against the Rear flange.
- 7 Using a 3/8" wrench, tighten each of the three (3) nuts against the Rear Flange.

* **Note:** Due to the use of double nuts (aka *jam nuts*) the final assembly will be vibration resistant.

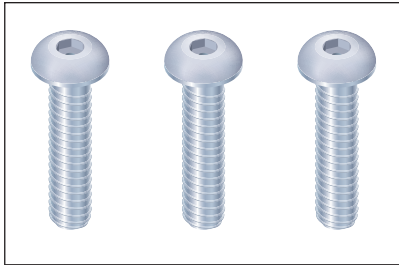
XP2i Flange Mounting Kit Cut-out Template



XP2i Flange Mounting Kit Parts List



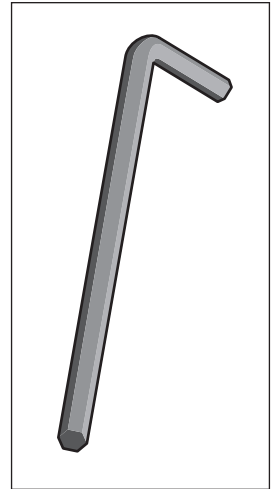
QTY 2 Flanges



QTY 3 10-32 x 7/8" Socket Pan Head Screws



QTY 10 10-32 Nuts



QTY 1 Hex Key

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